






REMOVAL - REFITTING : REAR DOOR WINDOW :*5 DOOR ESTATE OR 5 DOOR SALOON***1. Removal**

Remove :

- **The rear door trim** 
- **The door interior control** 
- **The speaker bracket** 
- **The exterior door handle** 
- **The exterior door control mechanism** 

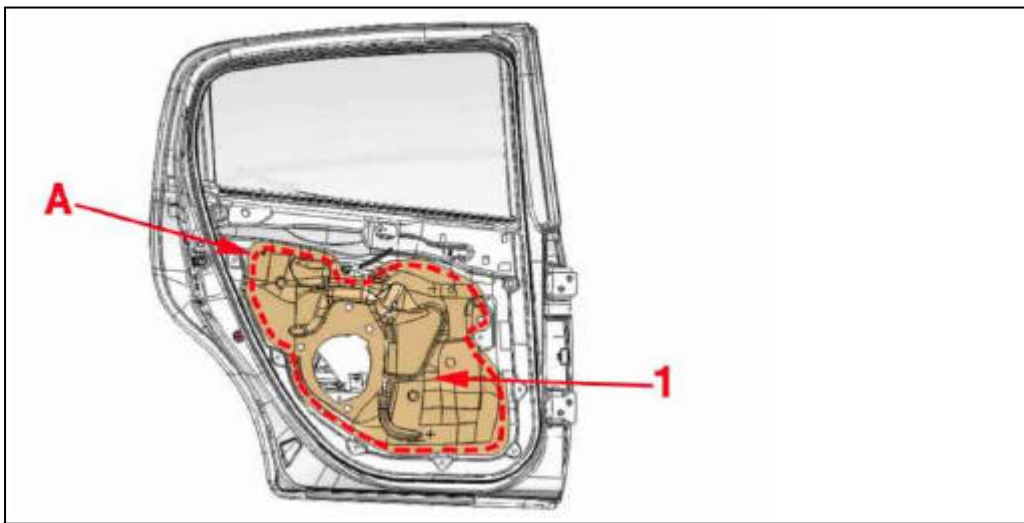


Figure : C5DK04ED

Cut out the sealing strip adhesive (1) using a Stanley knife (At (A)) .
Remove the sealing sheet (1) .

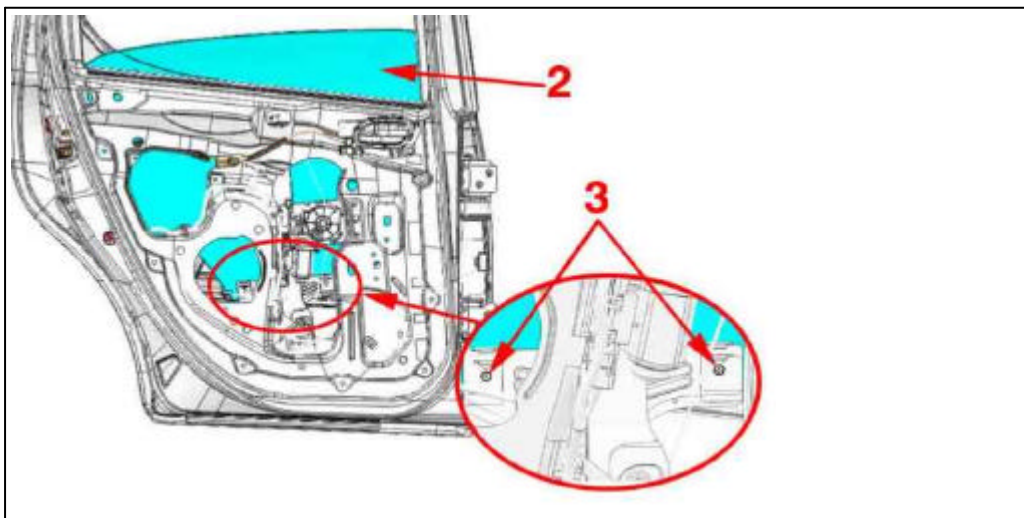


Figure : C5DK04FD

Lower the window (2) .
Remove the bolts (3) .

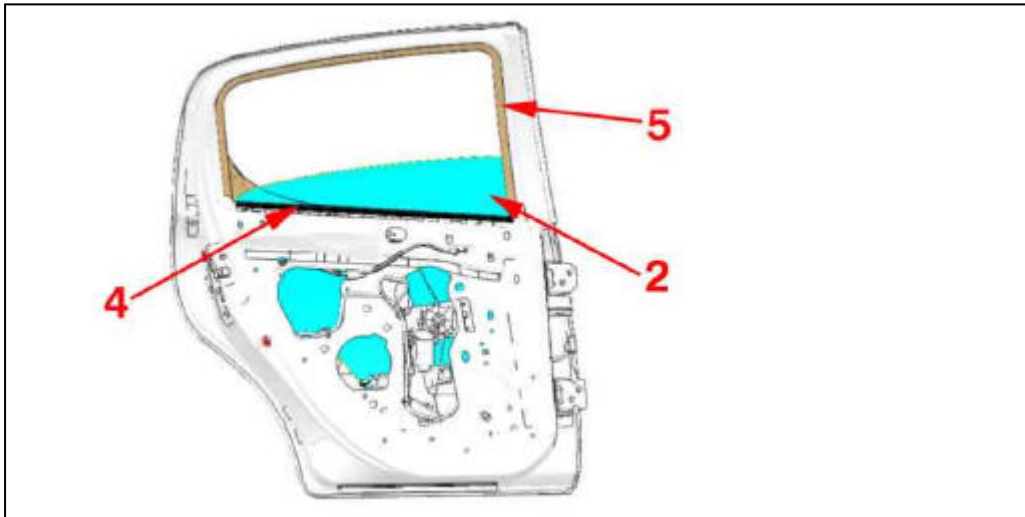


Figure : C5DK04GD

Remove :

- The interior weatherstrip (4)
- The window channel (5)

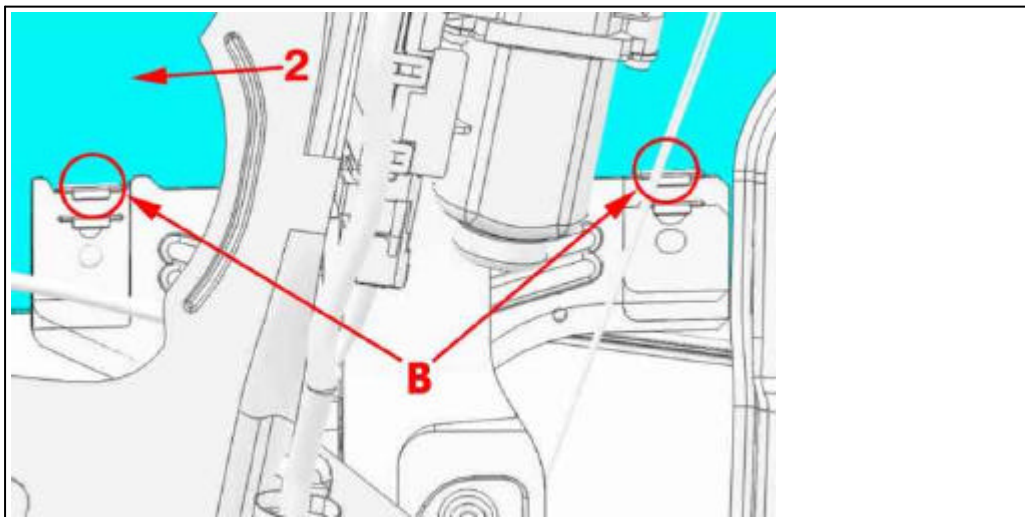


Figure : C5DK04HD

Lift the glass (2) to detach it from the anchorages (At (B)) .

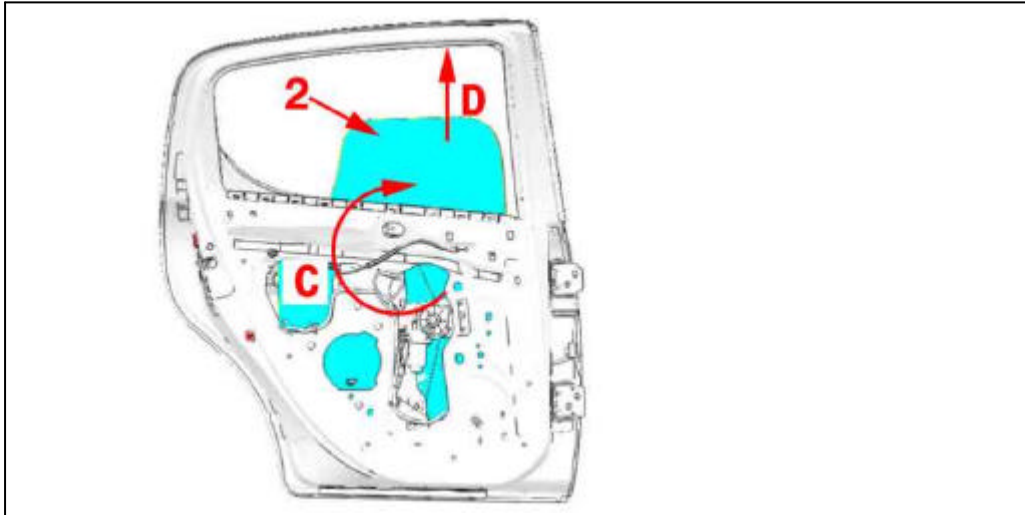


Figure : C5DK04JD

Turn the glass (2) (At (C)) .
Release the window from the top (2) (At (D)) .
Remove the window (2) .

2. Refitting

N.B. : Always renew : The sealing sheet .

Vacuum the bottom of the door to extract the rivet slivers .
Proceed in the reverse order to removal .
Check the operation of the electrical equipment .