

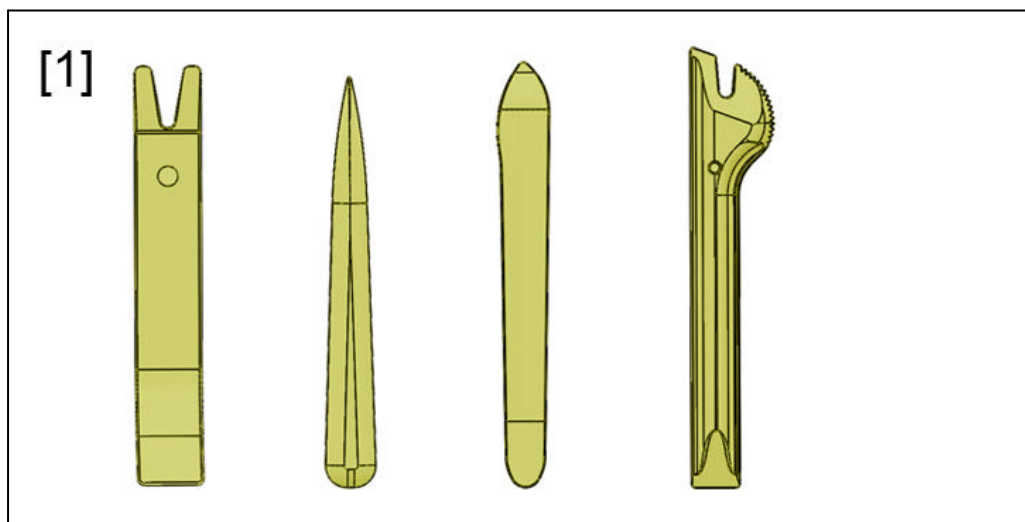
REMOVE - REFIT : FRONT BUMPER SPOILERS AND TRIMS :*SPORT+ OUTDOOR AND 5 DOOR ESTATE***URGENT** : Ensure that the precautions relating to safety and cleanliness are adhered to .**1. Recommended tools**

Figure : E5AP30WD

[1] Stripping tools (-).1350-ZZ .



Figure : E5AM05MD

[2] Plastic welding and rivet set repair kit (See equipment catalogue of the marques) .

2. Removing**2.1. Front bumper spoilers**

Place the vehicle on a 2 column lift .

Remove :

- **Remove front mud-shields** ⓘ
- The bottom absorber of the bumper (Front)

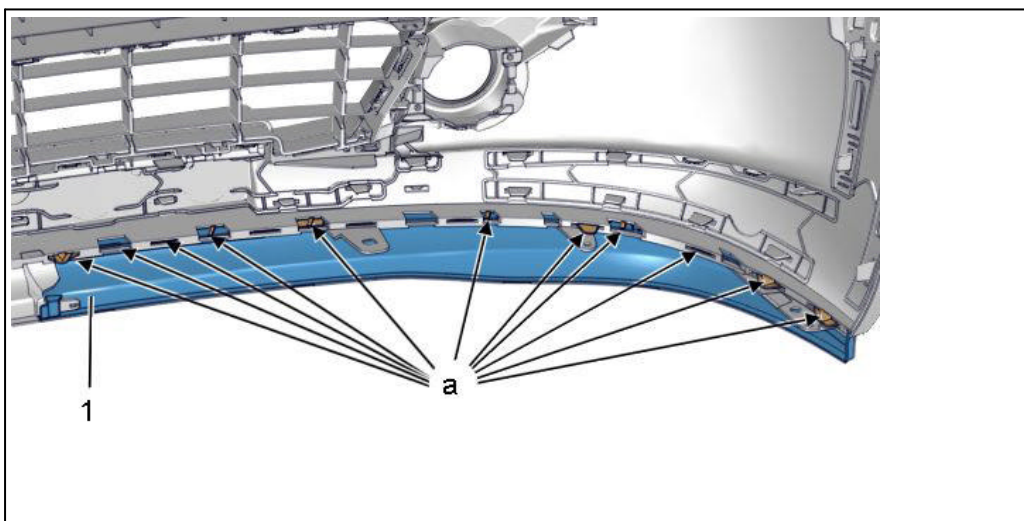


Figure : C5JM04VD

Unclip the spoiler : Front bumper (Right hand) (1) (at " a ") ; Using tool [1] .
Remove the spoiler : Front bumper (Right hand)(1) .

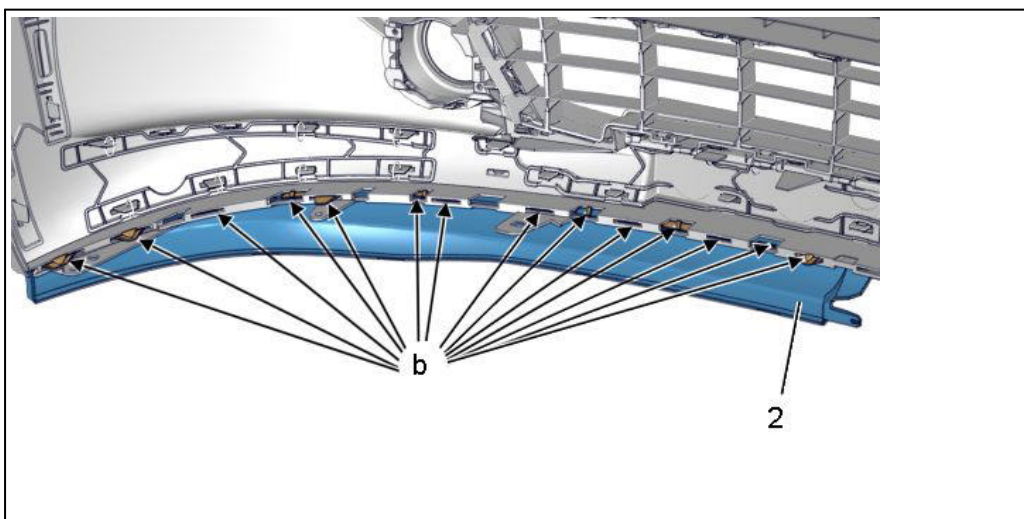


Figure : C5JM04WD

Unclip the spoiler : Front bumper (Left hand) (2) (at " b ") ; Using tool [1] .
Remove the spoiler : Front bumper (Left hand) (2) .

2.2. Front bumper trim (central)

Remove the front bumper ⓘ .

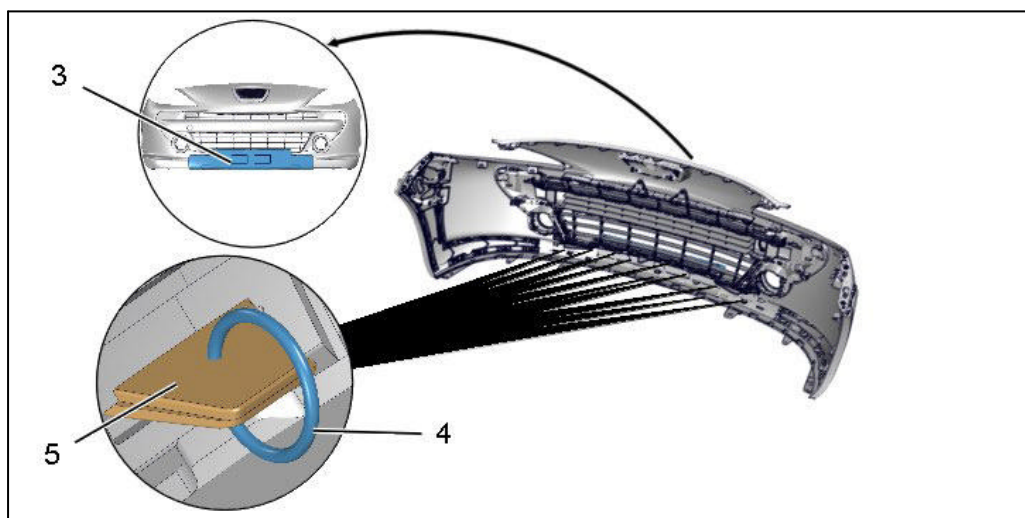


Figure : C5JM04XD

Cut : The rings (4) ; Using a cutter .

Remove : The rings (4) .

Level off : The fixing lugs : Front bumper trim (central) (5) .

Unclip : Front bumper trim (central) (3) ; Using tool [1] .

Remove : Front bumper trim (central) (3) .

2.3. Front bumper side trims

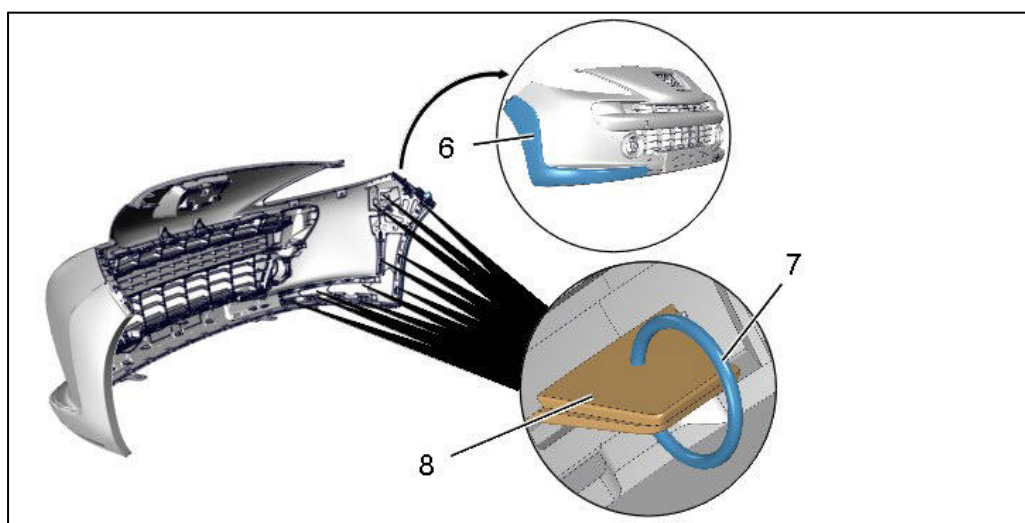


Figure : C5JM04YD

Cut : The rings (7) ; Using a cutter (on each side) .

Remove : The rings (7) (on each side) .

Level off : The fixing lugs : The front bumper side trim (8) (on each side) .

Unclip : The front bumper side trim (6) ; Using tool [1] (on each side) .

Remove : The front bumper side trim (6) (on each side) .

3. Refitting

URGENT : Use the plastic welding and rivet set repair kit [2] (See equipment catalogue of the marques) .

3.1. Refitting : Reused trims

Clean and prepare all of the fixing points of the front bumper trims ; Using tool [2] .

Position : The front bumper trims .

Rivet the fixing points ; Using tool [2] .

3.2. Fitting : Wheel finishers (new)

Position : The front bumper trims .

Rivet the fixing points ; Using tool [2] .

Proceed in the reverse order to removal .